

Suzuki GSX-S1000F

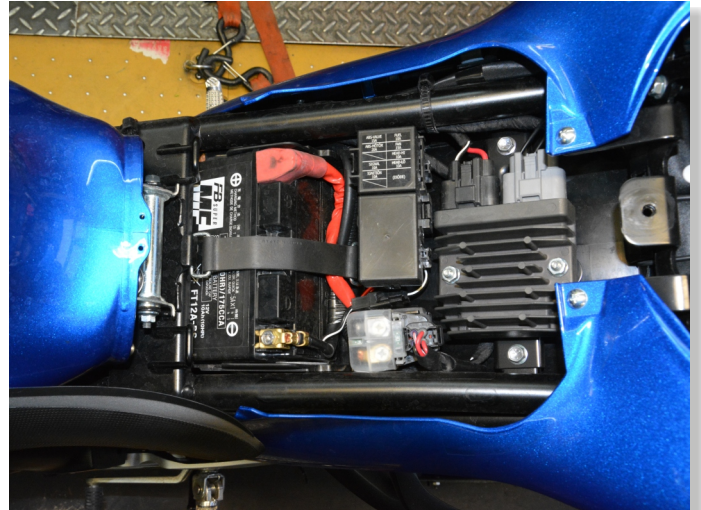
2015-2016



SUPPLEMENTARY MANUAL

for QSE-1 + QSX-P4B

REMOVE THE
MAIN AND PASSANGER SEAT.



REMOVE THE SIDE COVERS
FROM FUEL TANK.



REMOVE THE COVERS
FROM TOP OF THE SIDE FAIRING.

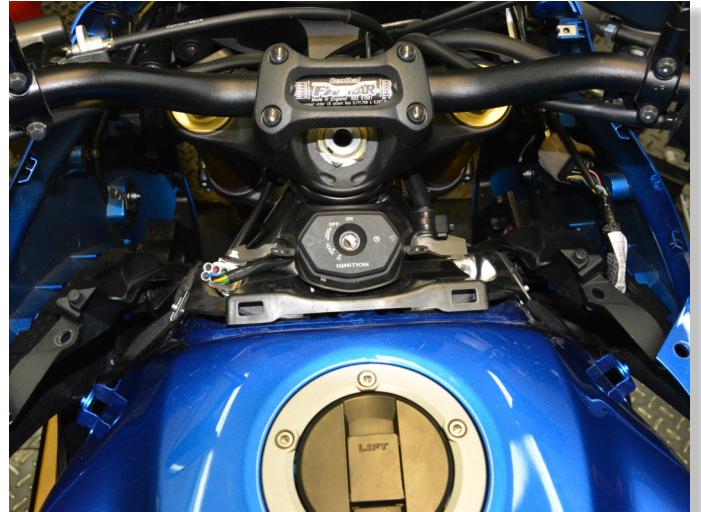


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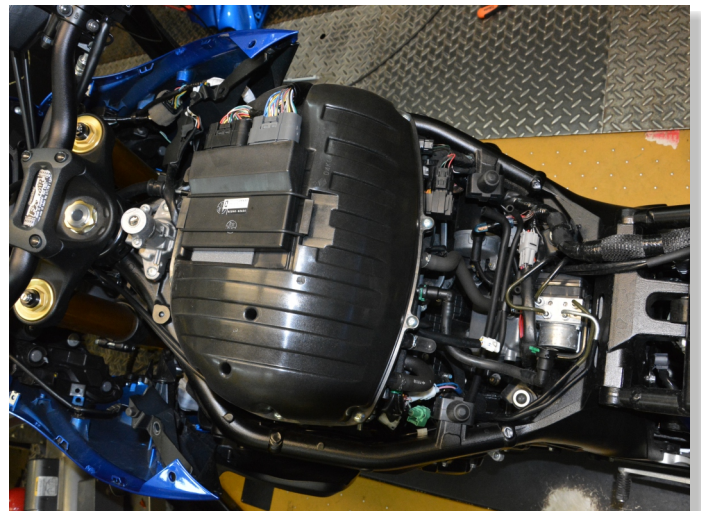
REMOVE THE COVER
IN FRONT OF THE FUEL TANK.



REMOVE THE
IGNITION SWITCH COVER.



REMOVE THE FUEL TANK.

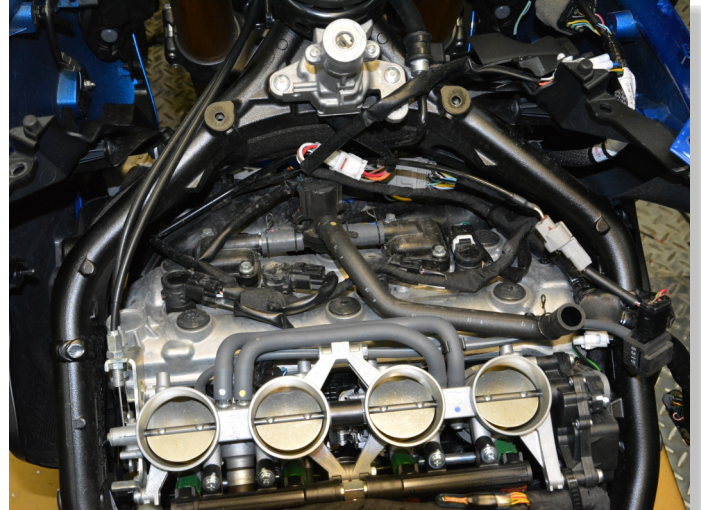


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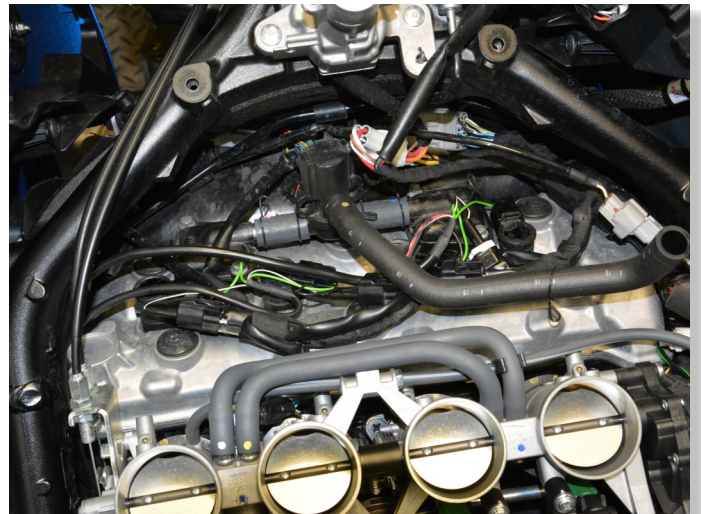
2015-2016



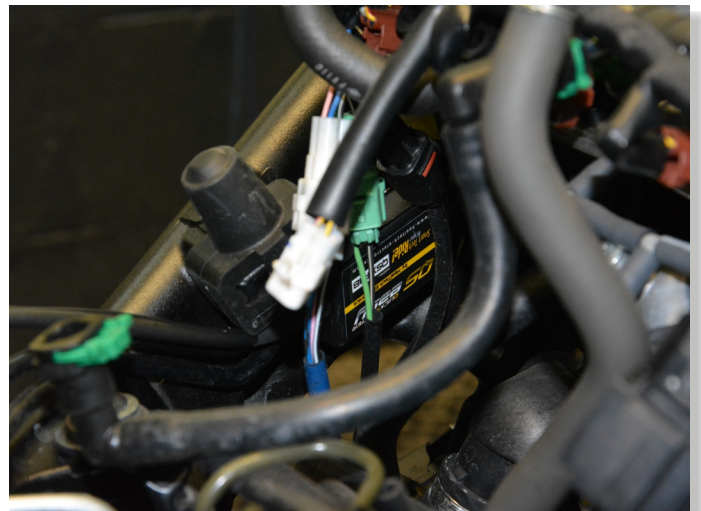
REMOVE THE AIRBOX.



**PLUG QSX CONNECTORS IN-LINE
WITH THE IGNITION COIL
CONNECTORS.**
(BLACK, 2-POLE CONNECTORS BELOW AIRBOX)



**MOUNT THE QSX MODULE TO THE
INNER SIDE OF THE FRAME BY THE
SUPPLIED VELCRO STRIPS,
AND SECURE THE CABLES WITH
CABLE TIES.**
(AVOID DIRECT CONTACT WITH HEAT SOURCES,
LIKE THE CYLINDER HEAD.)

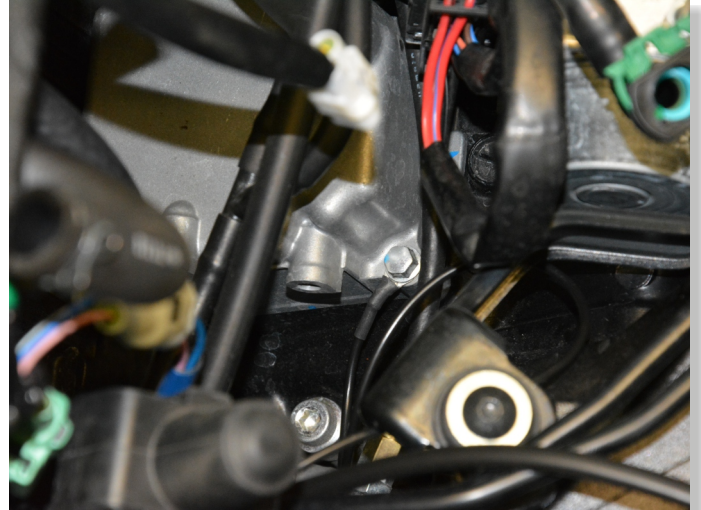


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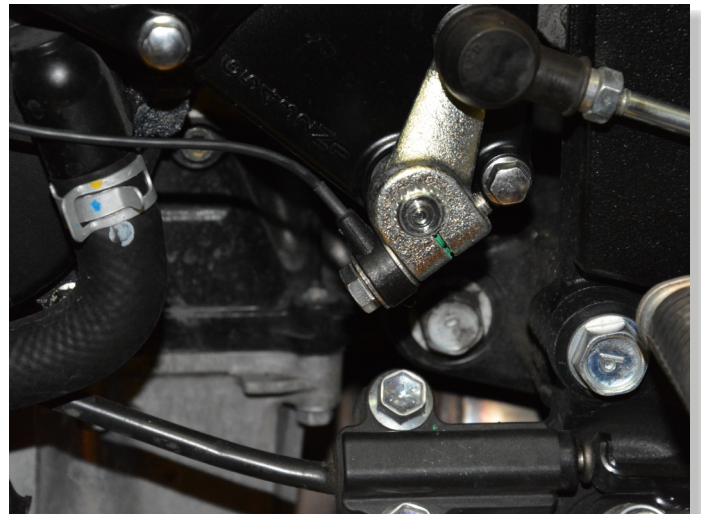


**CONNECT QSX BLACK WIRE
TERMINAL TO CHASSIS GROUND.**



MOUNT THE QSE SENSOR.
(REPLACE THE BOLT WITH THE ONE SUPPLIED.
PLACE THE CONICAL WASHERS AT THE TWO SIDES OF
THE SENSOR LIKE THIS: (O). TIGHTEN THE BOLT IN
THIS POSITION BY ABOUT 5 NM. IF YOU DO NOT HAVE
A TORQUE WRENCH, TIGHTEN THE BOLT UNTIL THE
SHIFT ARM IS TIGHT ON THE GEARBOX SHAFT.

(FOR DIFFERENT MOUNTING OPTIONS,
REFER TO THE SENSOR INSTALL GUIDE.)



**TYPICAL POSITION FOR THE
QUICKSHIFTER EASY.**

